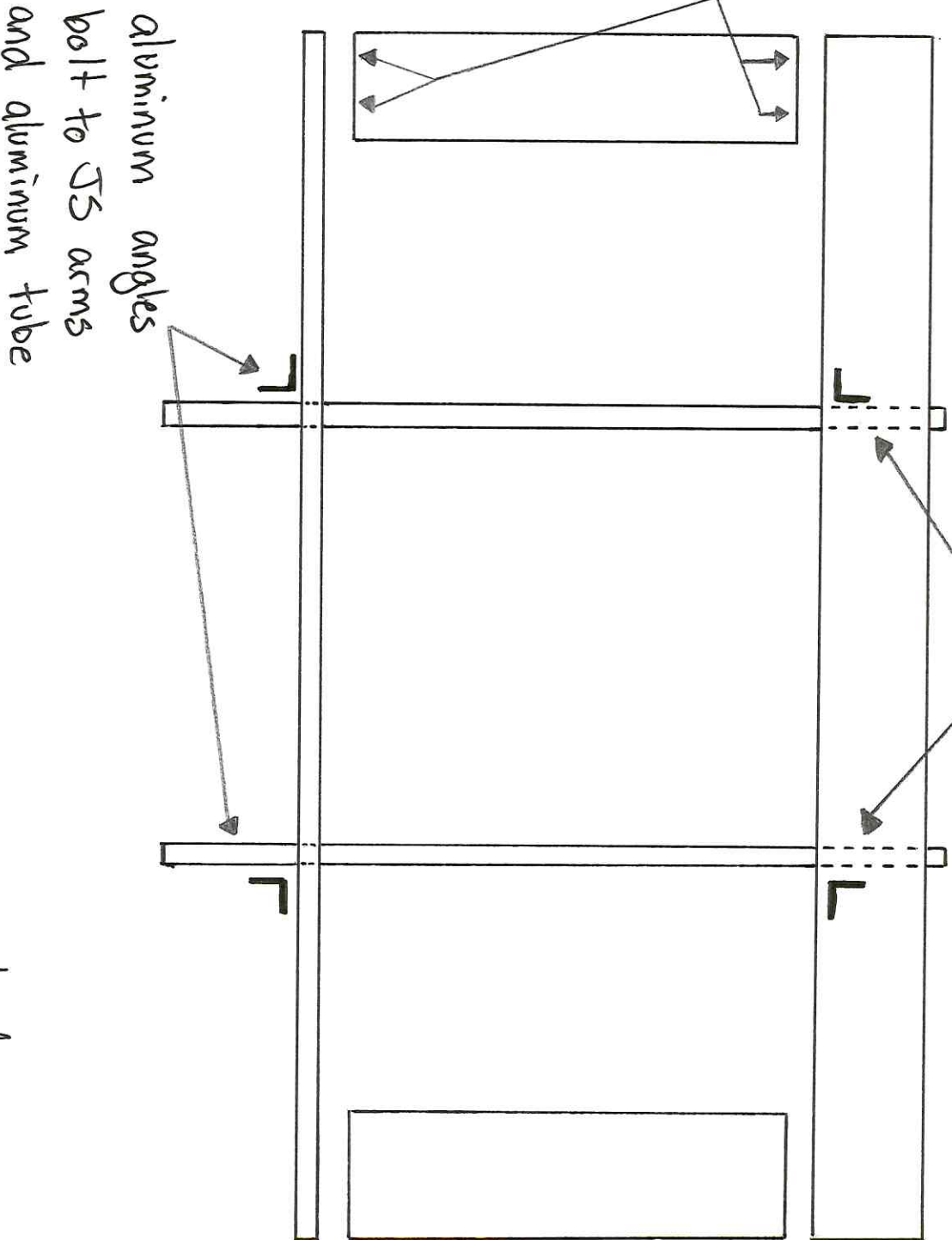


bolt aluminum angles (underneath frame)
to SS arms and to
walkaround frame with 1/2" bolts

bolt aluminum
sections
together with
1/2" ss bolts



3 Sided
walkaround