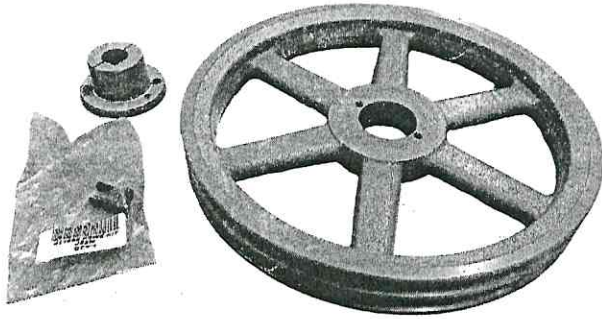
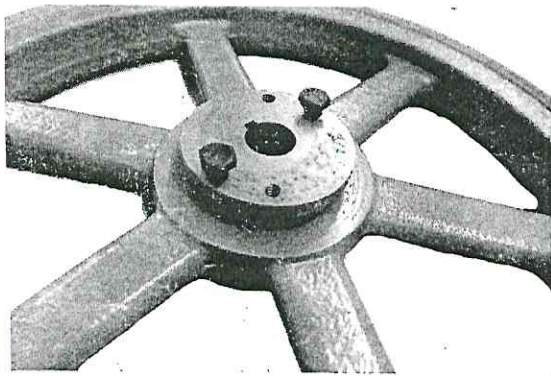


Double Pulley Installation Instructions



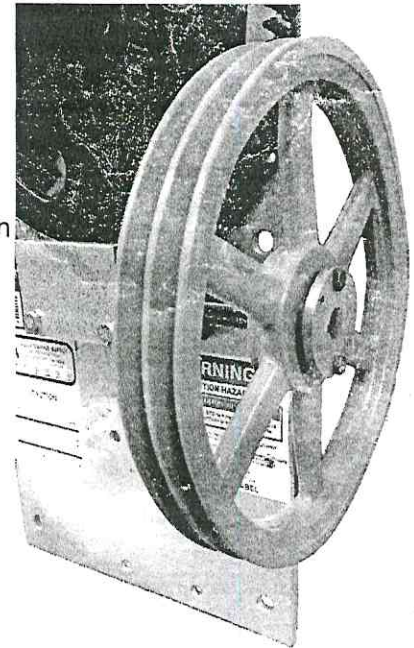
The double drive pulley is comprised of the double grooved sheave, the mandrel bushing and two screws that come with the bushing

To begin assembly, be sure the stamped lettering is facing away from the gear plate (or that the spokes are closest to the gear plate)



Insert the bushing gently into the sheave and thread the bolts by hand through the NON-THREADED holes of the Bushing. Do not tighten these bolts yet

Slide the sheave and bushing onto the shaft so that the sheave is as close to the gear plate as possible without touching. Once in place, tighten the bolts on the bushing. This will clamp the assembly onto the shaft. The shaft will NOT come all the way through the sheave assembly. This is normal.



REMOVING DOUBLE PULLEY

Remove the two bolts and thread them through the **threaded** holes in the bushing. Tighten the bolts evenly to draw the bushing back out.